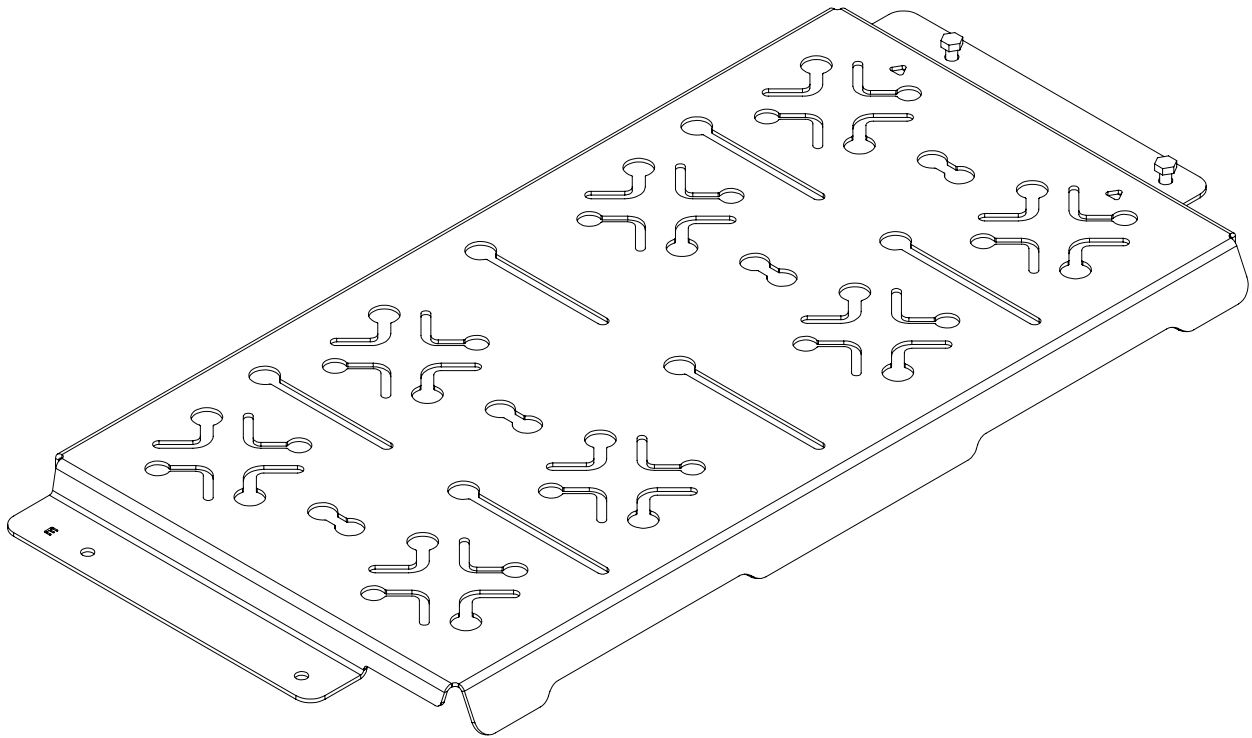


**READ ME !** ⚠

Thank you for purchasing a Slimpro Rack Decking Panel Large.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

IN THE BOX

1	1 X	Slimpro Decking Panel Large
2	2 X	M8 x 25 Hex Bolt

TOOLS NEEDED



5mm Allen Key



Tape Measure

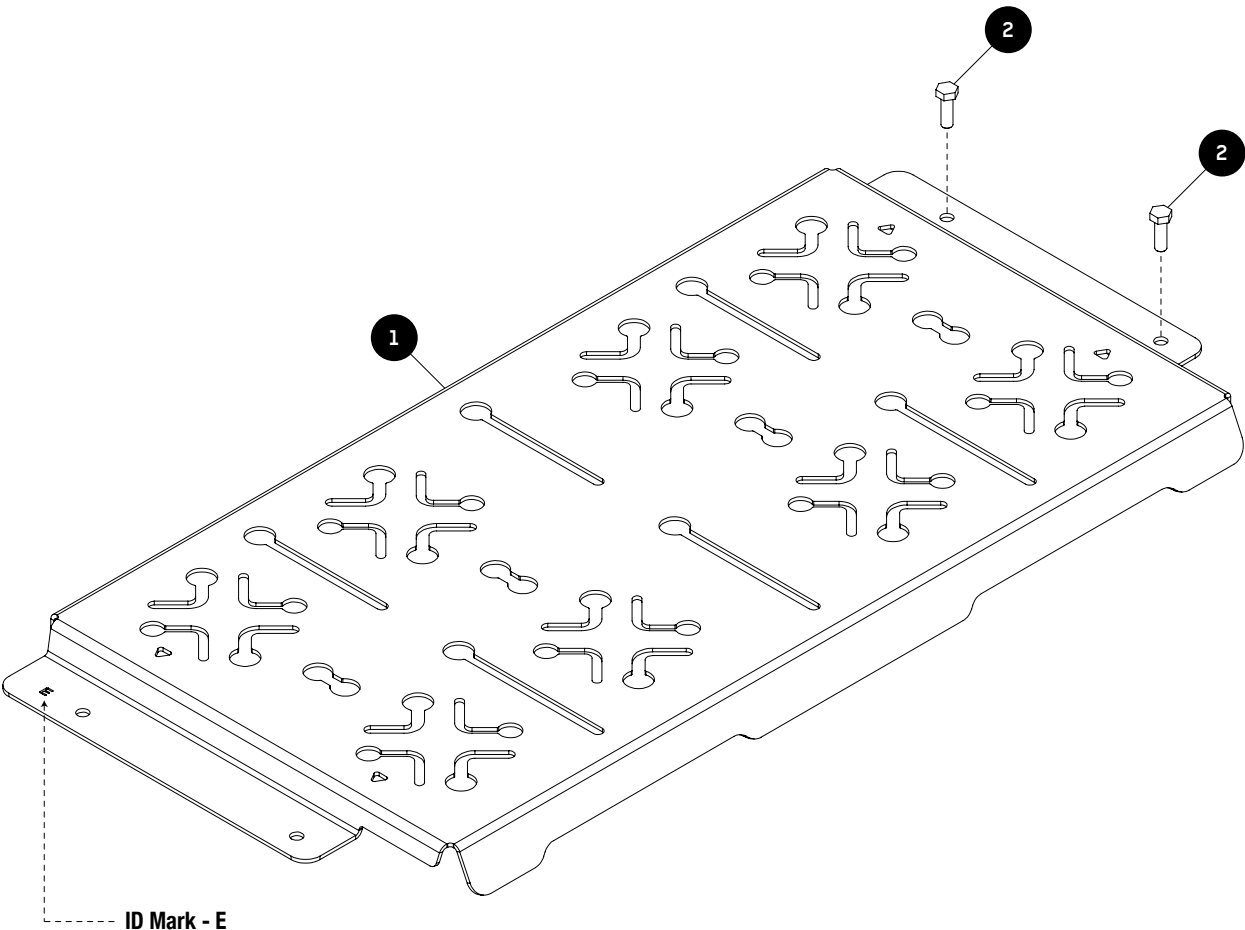


13mm Wrench



Blanket

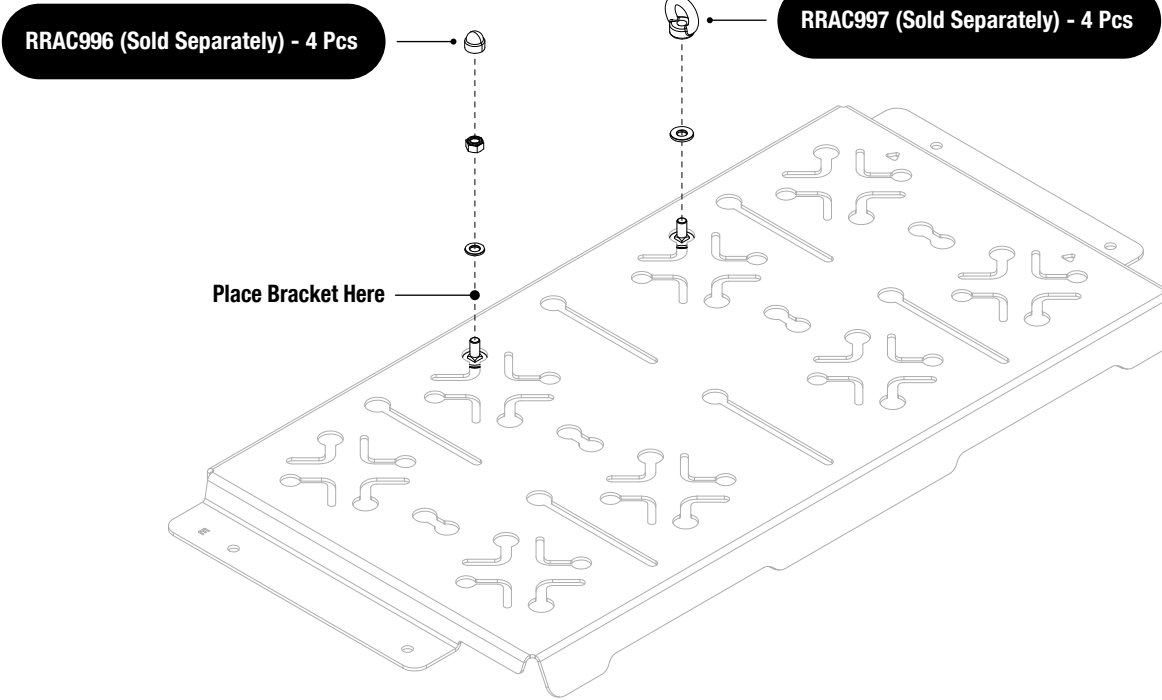
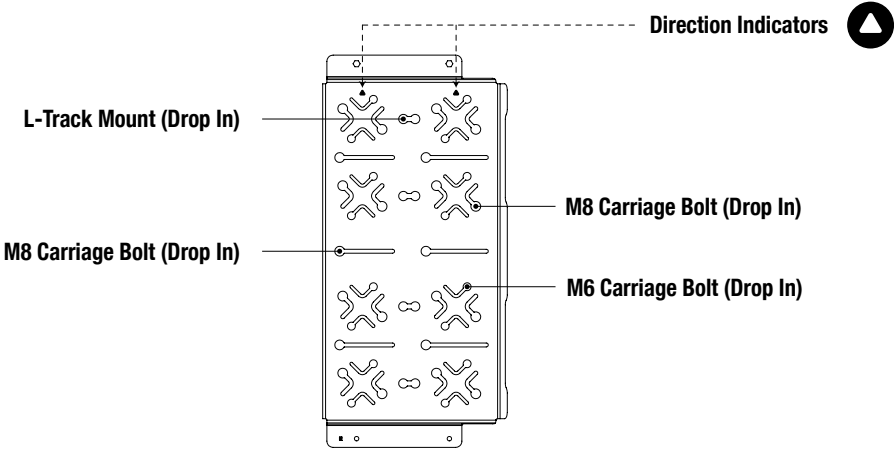
FIGURE 1.1



The Large Decking Panel works with a Medium Decking Panel on both sides when mounted.

1.2

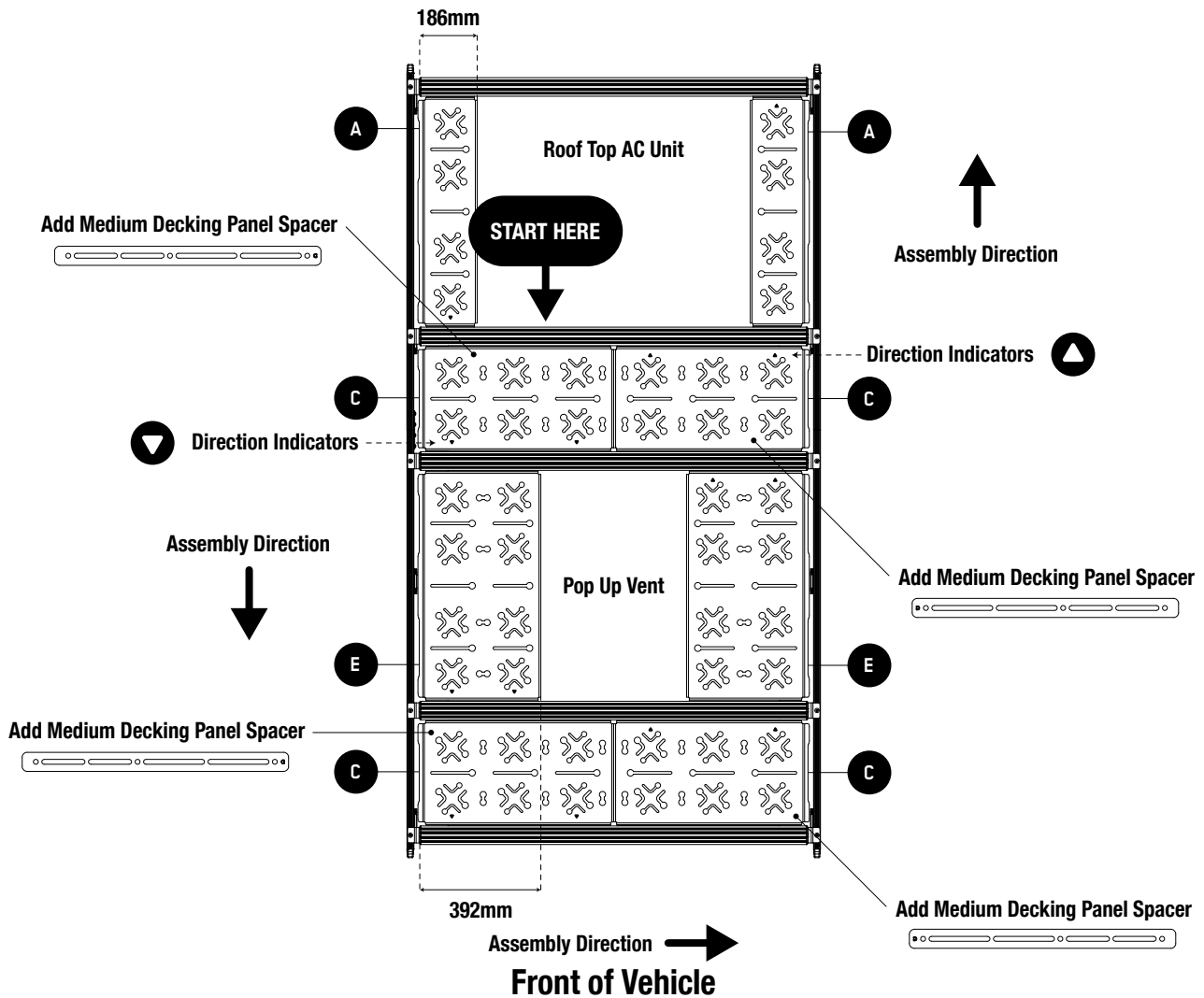
Before starting the assembly, take note of the mounting options below.



2.1

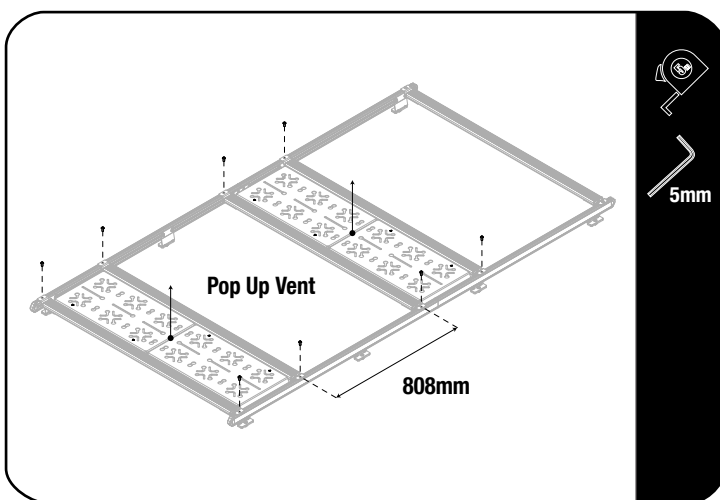


Before starting the assembly, take note of the configuration options below.



TIP: When multiple Decking Panels are installed, always start with Decking Panel C, followed by Decking Panels A & E.

2.2



Identify which slats need to be removed from the Slimpro Rack.



NOTE: The Slimpro Decking Panel Large is substituted in when the vehicle has a Pop Up Vent installed on the roof closer to the front of the vehicle.

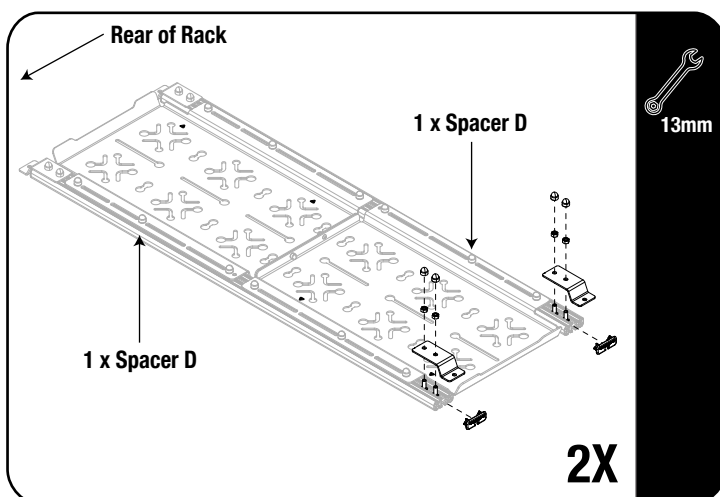
Loosen the Button Head Bolts on the Side Profiles to allow the slats to slide and be positioned where needed.

To fit the Slimpro Decking Panel Large (Item 1) the slats need to be spaced 808mm apart as shown.



To assist with the fitment, remove the slats / decking panels that have been identified.

2.3



The assembly of the decking panels to the slats should be done on a suitable surface off of the vehicle whenever possible.

The sub-assembly can be installed to the rack as one piece.



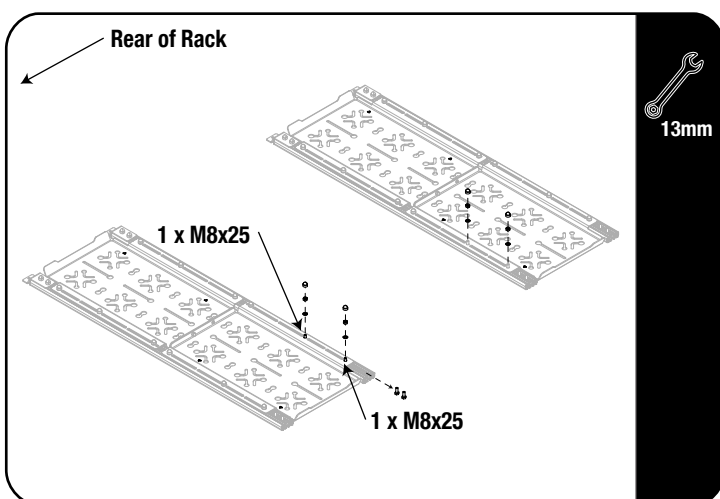
NOTE: The Z-Brackets can be used in either the high or low orientation.



Remove the Z-Bracket from one of the sides of the slats by removing the M8 Nut Caps and loosening the M8 Nyloc Nuts holding the Z-Bracket in place.

Remove the End Caps to open up the T-slots. Repeat this step for two sub-assemblies as shown.

2.4



If your configuration has a Slimpro Decking Panel Large (Item 1) on both sides of the slats, repeat the disassembly from Step 2.3 on the opposite side of the slats.



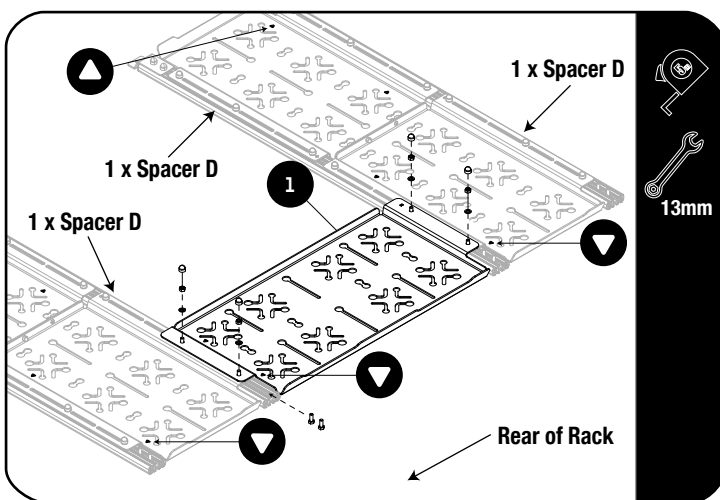
Remove the M8 Nut Caps and M8 Nyloc Nuts & M8x16x16 Flat Washers as shown.

Slide the two M8x20 Hex Bolts from the Z-Bracket out of the T-slot and substitute the indicated M8x20 Hex Bolts assembled to the Slimpro Decking Panel Medium - Panel C with two M8x25 Hex Bolts (Item 2).



TIP: Remove additional M8 Nyloc Nuts where needed so that the M8x25 Hex Bolts can slide into position.

2.5



Place the Slimpro Decking Panel Large (Item 1) on top of the decking panels as shown. Slide the M8x20 Hex Bolts back into the T-slot as shown.

Measure equal distances on both sides of the decking panels and adjust the spacing if needed.

Reassemble and fully tighten the M8x16x1.6 Flat Washers, M8 Nyloc Nuts.

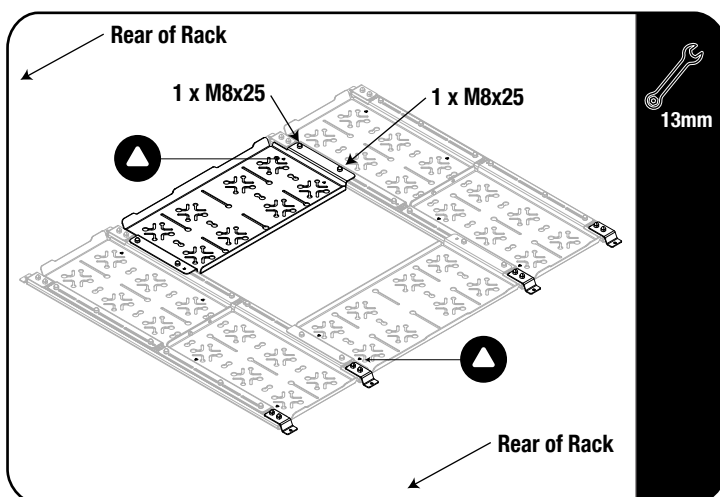
Place the M8 Nut Caps over the M8 Nyloc Nuts.



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.6



Repeat Step 2.5 when a Slimpro Decking Panel Large (Item 1) is assembled to the opposite side, note the M8x25 Button Head Bolts (Item 2) to replace.



Reassemble the Z-Brackets and End Caps that was removed in Step 2.3.

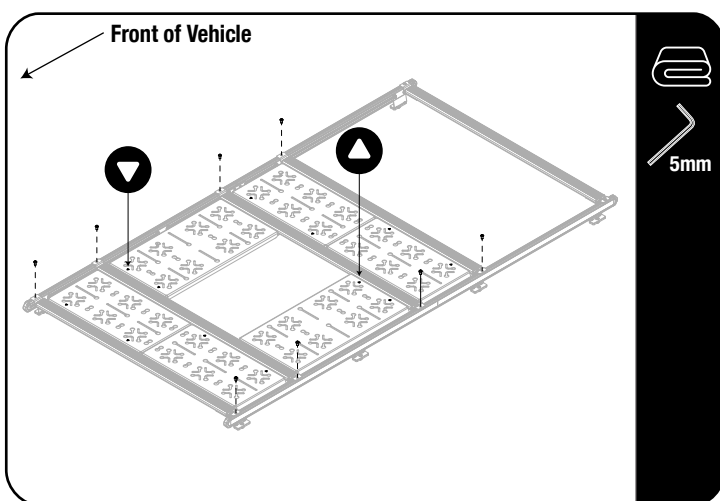
The decking panel assembly will be flipped over before reassembling to the Slimpro Rack.



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.7



Use a blanket to protect the vehicle roof before positioning and re-fitting the sub-assembly to the Slimpro Rack.



NOTE: The direction of the direction indicators to correctly orient the decking panel assembly.



Reassemble the Z-Brackets to the Side Profiles on the Slimpro Rack.

3

FINISH

Congratulations! You did it. Take a step back and admire your work!

4

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures on:

